



# **Akkuyu NPP**

## **PROGRESS & DEVELOPMENT**

KOCAELI, APRIL 22, 2014





- **Brief of Akkuyu NPP Project**
- **3 Years Age Project**
- **Current Status and Development**
- **The Way forward**





# About Akkuyu NPP Project





# Project History



**12 May 2010**

Intergovernmental Agreement (IGA) signed

**21 July 2010**

Ratification of IGA in Turkey

**3 December 2010**

Ratification of IGA in Russian Federation

**13 December 2010**

Project Management Company “Electricity Generation JSC AKKUYU NPP” was established in Turkey







# Turkey, Akkuyu NPP

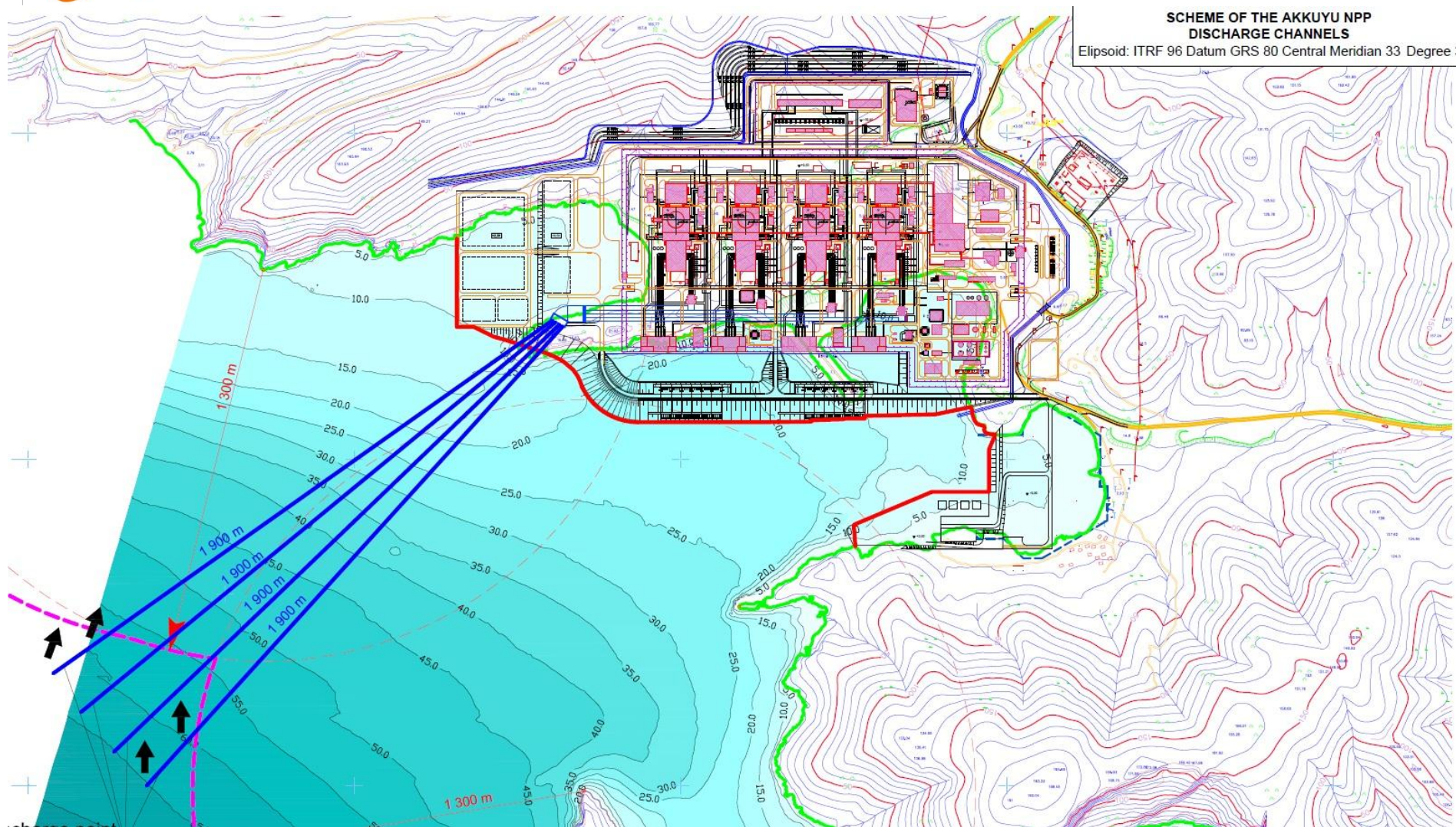








# General Plan of the Akkuyu NPP





# Akkuyu Project Features



- **First Nuclear Power Plant in Turkey**
- **Design: AES-2006 series (VVER – 1200), 4 Units**
- **Total capacity: 4800 MW (Gross output)**
- **Construction period: 2011 – 2023**
- **Total Project cost: ~ \$ 20 B**
- **Generation output: ~ 35 B kWh/year**
- **Opportunity for foreign investors participation: up to 49% shares**
- **BOO Model (Build-Own-Operate)**





**Russian Technology  
is  
in FOCUS**



# Akkuyu NPP Safety Features



## Main Technical and Economic Characteristics of the Akkuyu NPP Unit:

- |   |          |
|---|----------|
| ■ Power Unit electric capacity, least                         | 1200 MW  |
| ■ Power Unit heat capacity                                    | 3300 MW  |
| ■ Power Unit service lifetime                                 | 60 Years |
| ■ Availability factor of power unit                           | 93 %     |
| ■ Power Unit gross efficiency under average annual conditions | 37,2 %   |
| ■ Auxiliary power consumption                                 | 7 %      |
| ■ Time of the plant self-contained operation in case of BDBA  | 72 Hours |







# Akkuyu NPP Safety Features



- Akkuyu NPP consists of four units of standard design configuration of AES-2006
- The plant unit is of two-circuit design
  - The primary circuit is radioactive entailed by Reactor Coolant Piping System
  - The secondary circuit is non-radioactive consisting the steam generating part

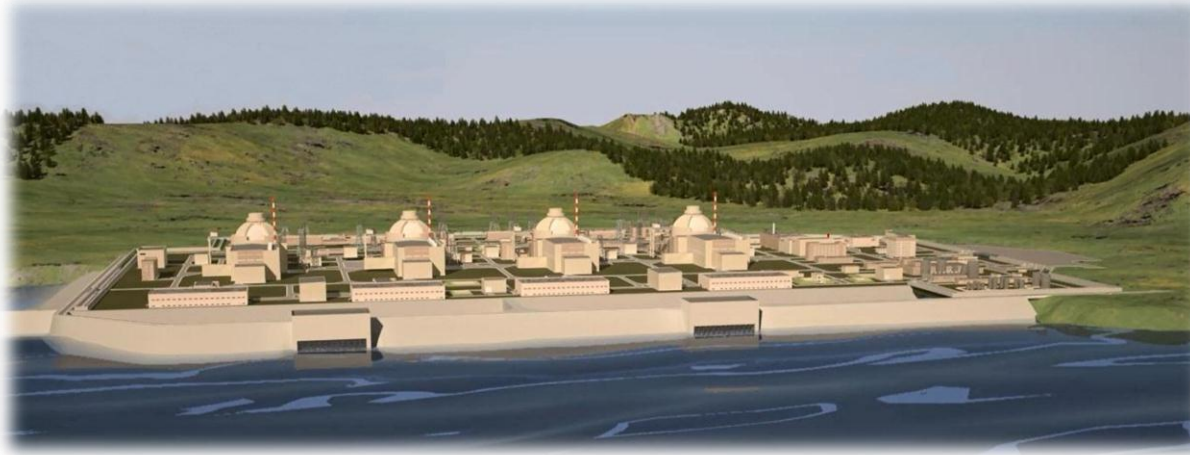


**Novovoronezh NPP-2 design (AES-2006) with VVER-1200 reactor has been selected as a reference plant for Akkuyu NPP design.**





# Akkuyu NPP Safety Features



- The Akkuyu NPP is based on the most recent achievements of the Russian nuclear industry in terms of both efficiency and safety
- The Akkuyu NPP each unit consists of reactor VVER-1200 which is based on the substantial experience of operation and evolutionary development of VVER-1000 reactors
- The Akkuyu NPP is the **Generation 3+** reactor meeting advanced safety requirements
- The Akkuyu NPP's design complies with the Russian norms, regulations and standards and developed in accordance with the IAEA recommendations and the European Utility Requirements (EUR)



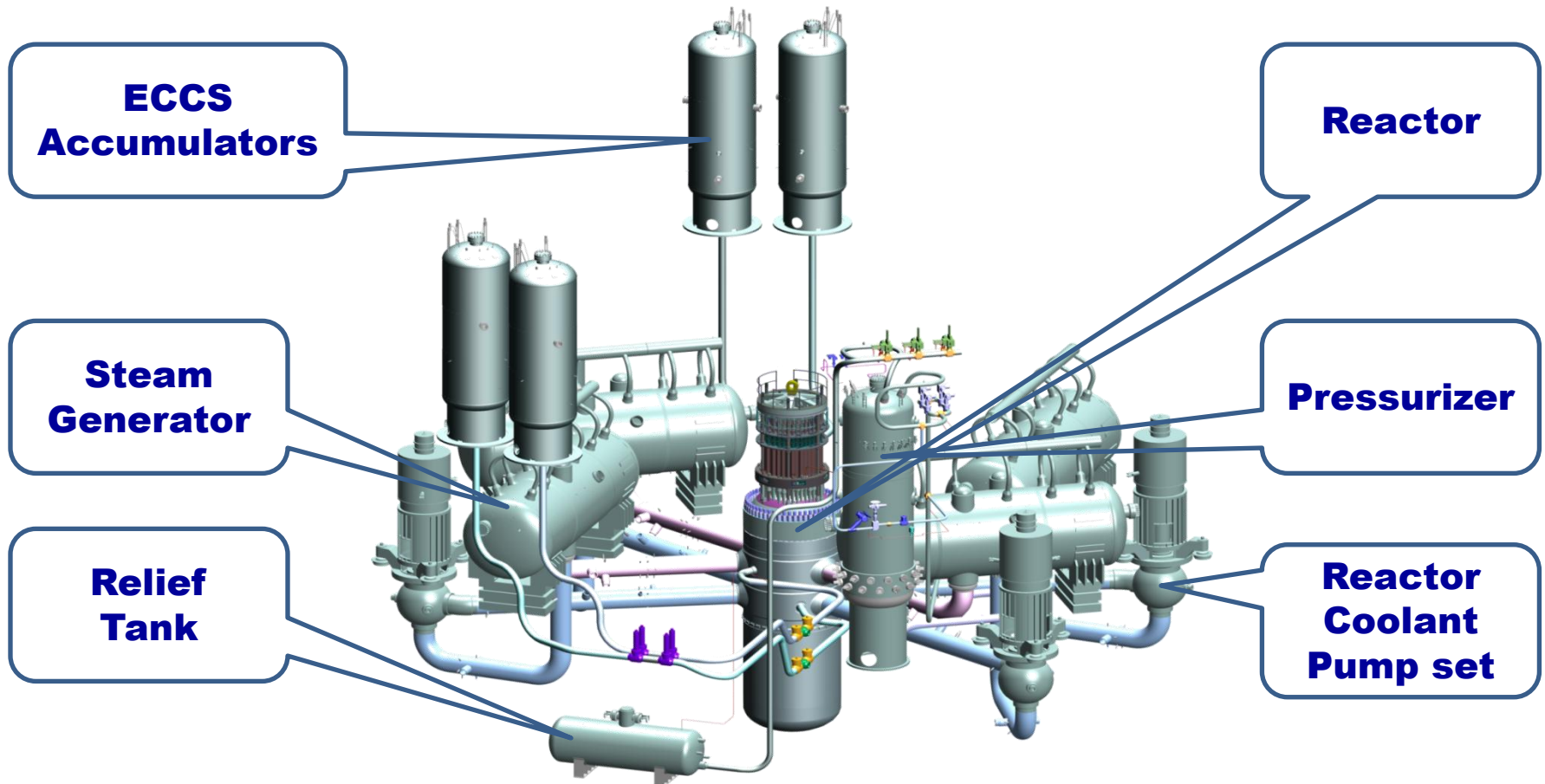




# Akkuyu NPP Safety Features



The primary circuit includes:

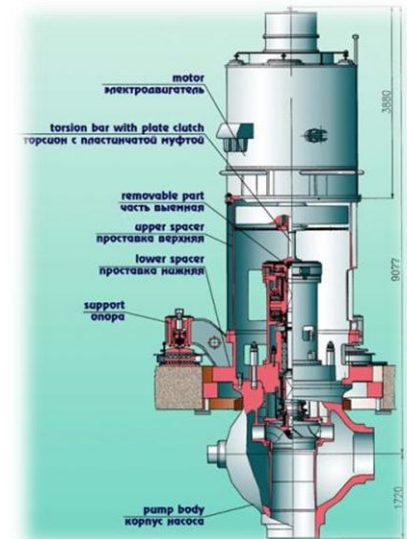
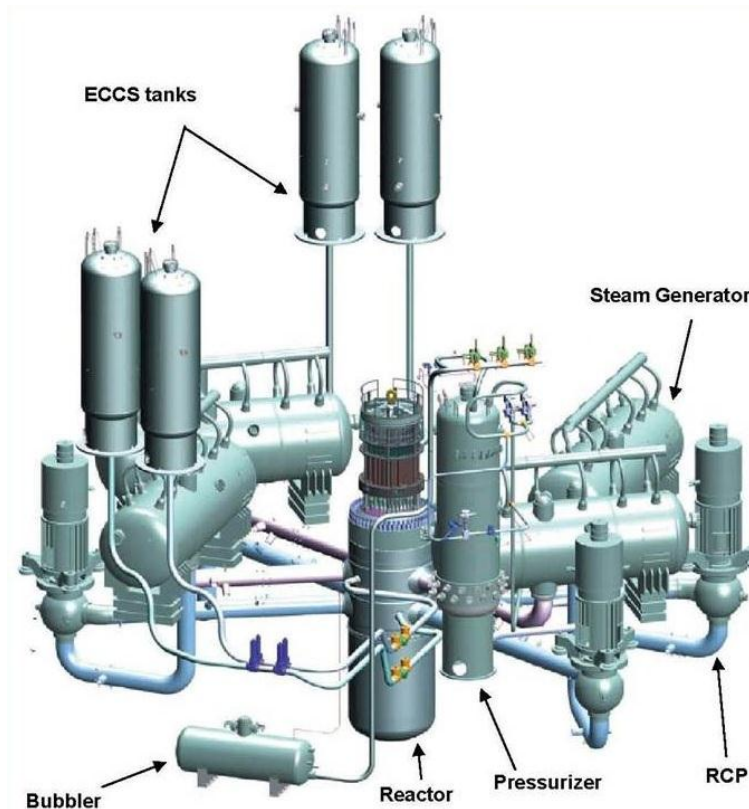
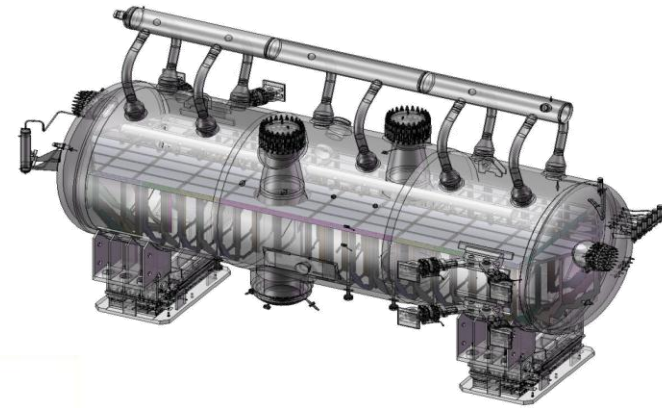


Coolant pressure: 17,6 MPa

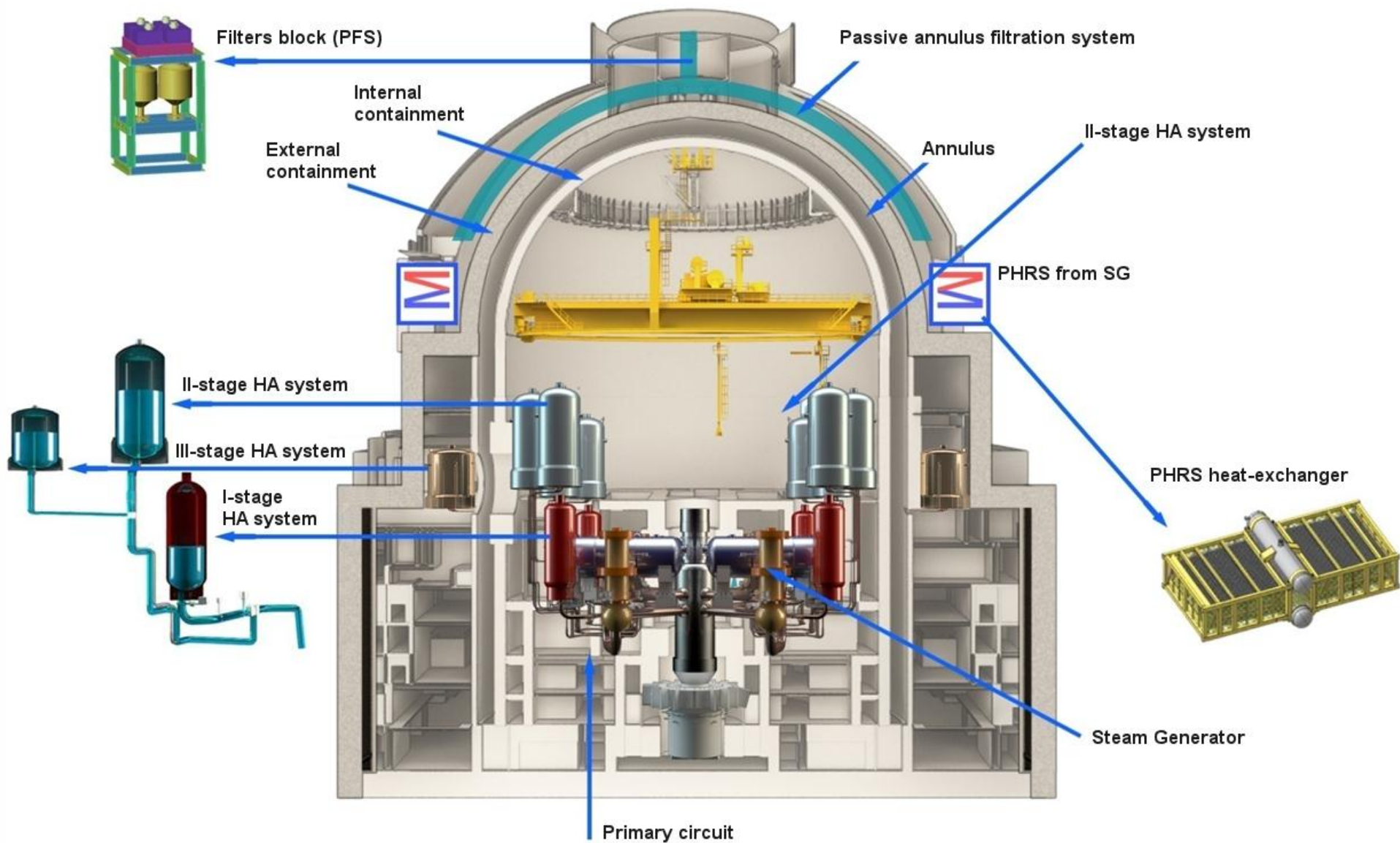
Coolant inlet temperature: 298 °C

Coolant outlet temperature: 329 °C

Reactor coolant flow: 86000 m<sup>3</sup>/h









# Akkuyu NPP Safety Features



## Hurricanes, tornados

Design maximum  
wind speed is 56  
m/sec.

## Aircraft crash

Crash of the heavy 400 t aircraft  
falling at a velocity of 200 m/s



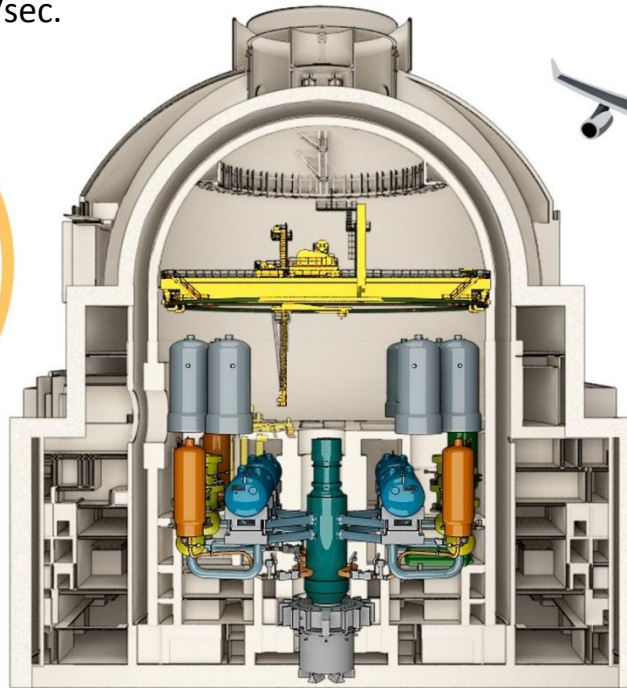
## Explosions

Pressure at shock  
wave front 30 kPa



## Earthquake Load

Maximum earthquake magnitude is **up to 9** as per  
**MSK 64** (Comprehensive Intensity Scale)



## Floods, storms and

## Tsunami

Protection



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in FOCUS**





# BOO Model



- Long Project duration period (generation of electricity during 60 years)
- Potential stable profit from power sales
- Forecast for growth of power consumption and capacity deficit
- Electricity market liberalization and electricity price growth in Turkey
- Turkish power market investment attractiveness
- Availability of grid infrastructure and possibility to export power to Europe and the Middle East
- Government support of the project in Turkey and Russia



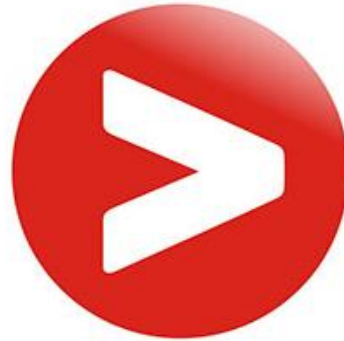


# BOO Model



## Advantages

- Profit from electricity sales after pay back period
- Revenue guarantee for Project investors – PPA
- Usage of Proven technology
- Operational experience
- Sustainable operation and availability of fuel; spare parts and maintenance services
- Involvement of Turkish industry and Turkish personnel in construction and operation of NPP
- Decommissioning



## Disadvantages

- Need to forecast long-term electricity price
- The Project Company bears all risks
- Possibility of unpredictable growth of the construction costs due to economic and political force majeure
- Difficulty to find investors





# **BOO Model**



## **Involvement of Turkish industry and Turkish personnel in construction and operation of NPP**







# IGA Parties Responsibilities



## Russian Party responsibilities

NPP engineering and design supervision

Construction management/supervision

Issuing project documentation

Construction and assembly work

Nuclear Fuel management

Personnel training

Startup and Commissioning

Operation, maintenance and upgrade

Decommissioning

Rad waste management

## Both Parties responsibilities

Nuclear energy regulation and legislation development

Infrastructure development

Operation and maintenance

Physical protection

Emergency planning

Public relations

Research & Development

## Turkish Party responsibilities

Site allocation

Site infrastructure

Grid connection

Provision of materials and equipment

Participation in O&M

Construction and assembly work

**Turkish Industry Supply Chain**

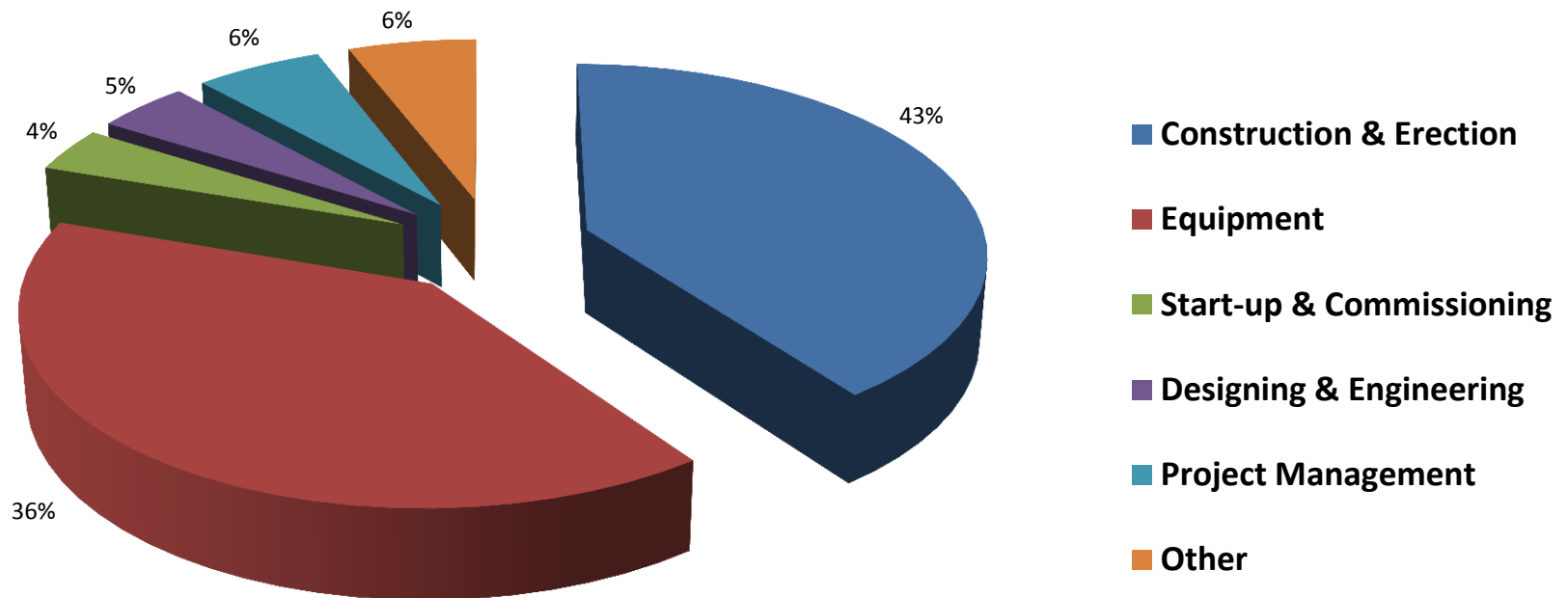




# Project CAPEX

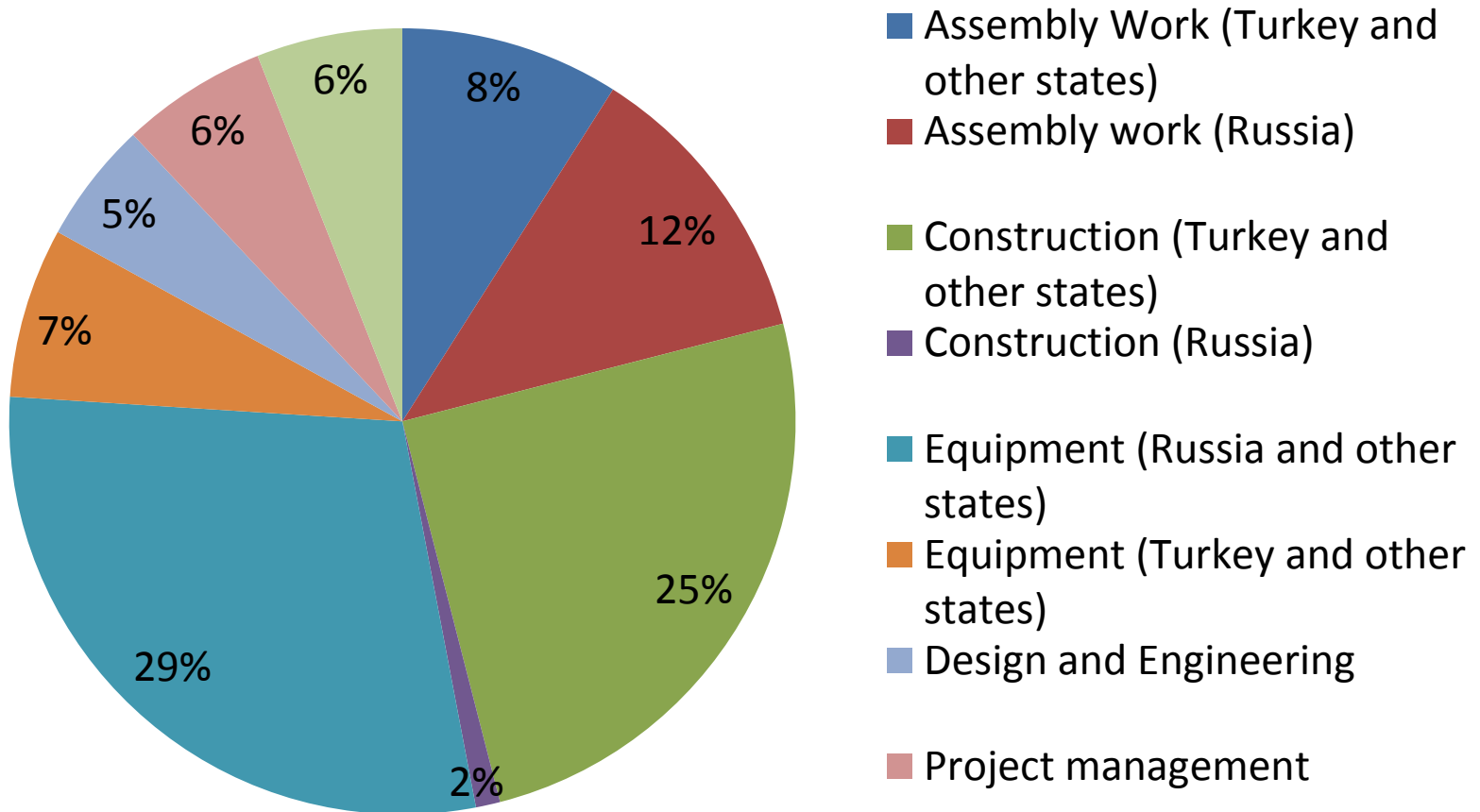
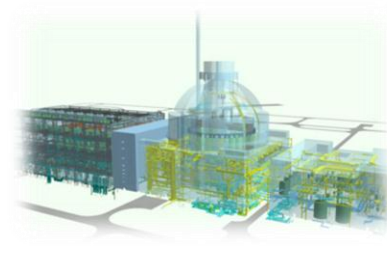


**Project Cost Breakdown by Activities**





# Equipment and services estimated cost breakdown







# Three Years Age Project





# What have been done?



## GENERAL

- The Project Company (APC) has received the NPP construction site with effective site license and renewed licensing conditions.
- The Updated “Site Report” has been prepared by PC and approved by TAEK

## ENGINEERING SURVEYS

- Preliminary stage priority engineering surveys for preparation of the TDD have been completed
- SOW for Working Design Development stage engineering surveys have been completed and now surveys are being implemented

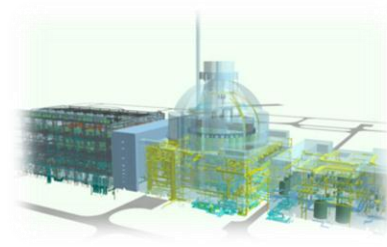
## DESIGNING

- Design documentation has been developed by the Designer and currently is under revision by the Project Company
- Akkuyu NPP Layout General Plan has been developed
- Design works for the priority construction facilities of the preliminary period are underway. Technical Specifications and estimate documentation for modular erection facilities of the preliminary period have been developed





# What have been done?



## DESIGNING (cont.)

- Design work is undergoing for five packages of the preliminary construction period priority facilities:
  - Water supply pipeline (P01),
  - Site road infrastructure (P02),
  - Construction Assembly Base facilities (P03),
  - Temporary housing area for construction period (P04),
  - Temporary West sea Per (P05)

## CONSTRUCTION PREPARATION

- Construction organization plan for preliminary stage has been developed
- Organizational Structure (Directorate of the NPP) under NPP construction has been established and in process of development
- Works on infrastructure maintenance and modernization are underway with the participation of Turkish companies. Contract for the maintenance of pioneer base facilities has been signed and implementation started
- Fire-protection roads and zones at the Site were built and are under implementation
- Tender for long-lead equipment procurement was announced







# What have been done?



## CONSTRUCTION PREPARATION (cont.)

- Mining lime stone quarry development works were arranged and are underway within the framework of granted licenses and permits (app 3 mln m<sup>3</sup> of stone soil was excavated and replaced)
- Stone Crashing Facility is being assembled

## LICENSING

- NPP Project Licensing Base of applicable regulations, Guides and Standards was approved by TAEK
- The Application for Power Generation License has been made
- Reference NPP Selection Justification Report was prepared by PC and the Novovoronezh NPP - 2 was approved by TAEK as the referenced plant
- The EIAR has been prepared and submitted to MoEU for approval
- The Construction License package is being prepared
- PC Quality Management System Documents (General Quality Plan and General Guidance on Quality Management System) were approved by TAEK (requirements for NPP Owner)





# Current Status and Development





# Recent Key Licensing Events



## **DONE**

- Approved by TAEK the Updated Site Report
- EIAR completed and submitted for approval
- Mining Excavation License obtained for lime stone quarry development at the Site

## **IN PROCESS NOW**

- Construction License Application preparation
- EIAR and Zoning plans approval
- Permissions for Infrastructure preparation activities
- LLI equipment procurement and local supply chain development



**Licensing Activities  
are  
in FOCUS**





# Akkuyu NPP Project Program of Performance



**We are here**

**Commissioning**

**1 stage**

**2 stage**

**3 stage**

**4 stage**

PREPARATION

CONSTRUCTION

OPERATION & MAINTENANCE

DECOMM

**12 YEARS**

**60 YEARS**

12.2010 03.2011 2012 2014

2016 2016

2020

2080

**1 UNIT**

2021

**2 UNIT**

2022

**3 UNIT**

2023

**4 UNIT**

Akkuyu  
JSC  
registered

Site Survey  
started

Site Survey  
completed

EIAR approval

NPP Construction  
license

First  
concrete

**TURKISH SUPPLY CHAIN**





# Akkuyu NPP Project Program of Performance



**We are here**

**1 stage**

**2 stage**

**3 stage**

**Commissioning of the First Unit**

**PREPARATION**

**1 UNIT**

**2 UNIT**

**3 UNIT**

**4 UNIT**

**4 YEARS**

**5 YEARS**

**1 Y 1 Y 1 Y**

**Site License**

**Construction License**

**Operating License**

Approval of Site Param.

Limited Work Permit

Commissioning Permit

Fuel Loading and Test Operations Permit

**TAEK Licenser**

Owner's Initial Appl'n  
Notification of Initial Site Inves.

Appl'n for Site License

Appl'n for Approval of Site Param.

Appl'n for Construction License (PSAR)

Appl'n for Commissioning Permit

Appl'n for Fuel Loading and Test Operations Permit (FSAR)

Appl'n for Operating License

**Akkuyu NPP Licensee**

Conventional infrastructure

Non-safety related buildings

All NPP buildings and Installations

**AKKUYU NPP LICENSING PROGRAMME**





# Licensing management



## Licensing Management

- **APC-TAEK working within 10 working groups**
  - engineering surveys (WG01),
  - rules, standards and regulations (WG02),
  - quality management systems (WG03),
  - long-lead items (WG04),
  - construction license application (WG05),
  - physical protection (WG06),
  - emergency preparedness,
  - radiation protection and wastes management (WG07),
  - system engineering (WG08),
  - EIAR (WG09)
  - Nuclear Materials Safeguards (WG10)





# Licensing management



## Licensing Management

- **APC-TAEK working within 10 working groups**
  - engineering surveys (WG01),
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  - construction license application (WG05),
  - physical protection (WG06),
  - emergency preparedness,
  - radiation protection and wastes management (WG07),
  - system engineering (WG08),
  - EIAR (WG09)
  - Nuclear Materials Safeguards (WG10)







# Licensing management



## **Licensing Management**

- APC-TAEK working within 10 working groups
- APC-TAEK Regular coordination meetings
- APC - MENR Regular coordination meetings
- Negotiations with TETAS on Power Purchase Agreement (PPA)
- Negotiations with TEIAS on power distribution scheme and NPP grid connection to Turkey energy system
- Regular communications with the TR regulatory and governmental authorities





# Licensing cooperation



## Cooperation APC - TAEK

- TAEK personnel NV NPP-2 Site visits
- TAEK personnel visits to Russian manufacturer factories, designers institutes, main equipment suppliers
- Arranged 4 training courses for TAEK personnel (each 1 week duration) at the NV NPP-2 Site

## Cooperation APC - International

- **May 2013** Evaluation work completed within the framework of IAEA INIR mission on TR preparedness for NPP construction, Vienna
- **June 2013** participation in the development of TR National Report on Nuclear Safety, Ankara,
- **October 2013** Akkuyu NPP design stress test studies results were presented in EU commission, Brussels
- **November 2013** IAEA mission for the INIR report preparation, Ankara
- **November 2013** Akkuyu NPP JSC hosted the IAEA training seminar on inspections and quality management during NPP construction, held in Ankara



**ELAR**  
**is**  
**in FOCUS**



# EIAR in Focus



## EIA process **history**

- **December 02, 2011** APC submitted an EIA Dossier according to general format to the MoEU
- **March 29, 2012** – Public hearings started in Buyukeceli of Mersin province
- **May 21, 2012** – The MoEU officially issued the special EIAR format to the APC, EIAR preparation started
- **July 5, 2013** APC submitted EIAR to MoEU
- **October 1, 2013** The first meeting of the EIA Evaluation Commission
- **31 March, 2014** APC submitted revised EIAR to MoEU







# EIAR in Focus



## EIA process **features**

- **58** Evaluation Committee Members
- **More than 800** Comments received
- **By June 2014** the EIAR positive decision is expected



**Infrastructure Activities  
are  
in FOCUS**



# Activities at the Site



## Infrastructure activities

- 3800 m fire-protection roads were constructed
- 2100 m fire-break lines were cleaned and constructed
- 1840 m road for local inhabitants was constructed
- Existing site infrastructure rehabilitation in progress



**Local Supply Chain  
is  
in FOCUS**





# Akkuyu NPP equipment to supply



- In accordance with the IGA between the Russian Federation and the Republic of Turkey, the both parties agreed to widely attract Turkish companies to supply of products, delivery of services and performance of works in connection with the construction stage of the Project.
- In order attract Turkish Market to the Akkuyu NPP Project realization, the Turkish Suppliers and Manufacturers should be informed about the planned scope of works, requirements to suppliers and requirements to the their products, such as equipment, materials and services.
- Suppliers of equipment, materials and services for the Akkuyu NPP construction will be selected on a competitive basis





# Akkuyu NPP equipment to supply



**Procurement for Akkuyu NPP includes:**

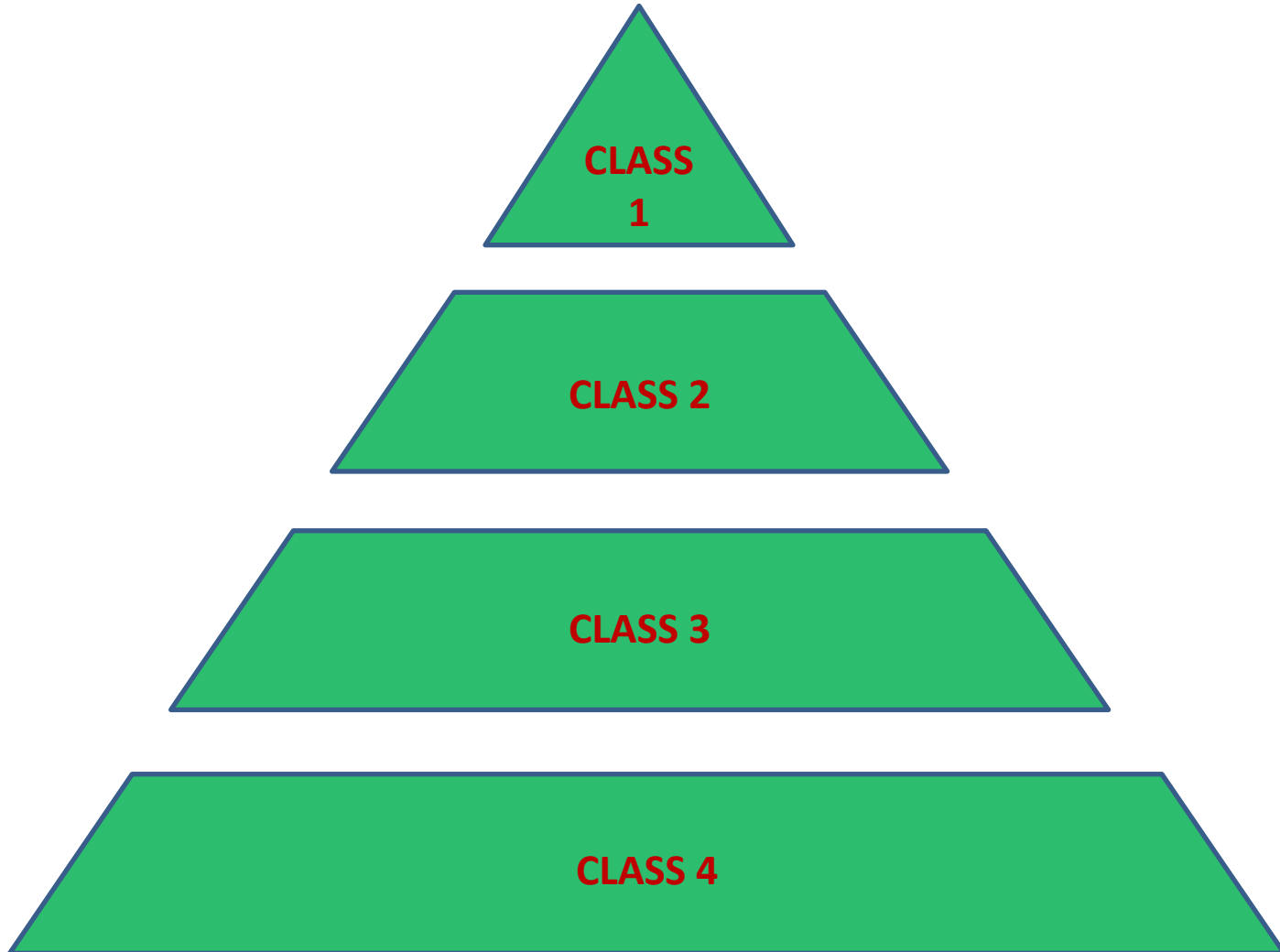
- provision of services during construction and installation works,
- supply of construction materials,
- thermal engineering,
- supply of pumping, hoisting, electrical, cabling and other equipment,
- O&M equipment supply and provision of maintenance services,
- etc.

**It is particularly to be stressed the necessity to take into account specific requirements to the NPP safety at all the stages of the NPP life cycle**





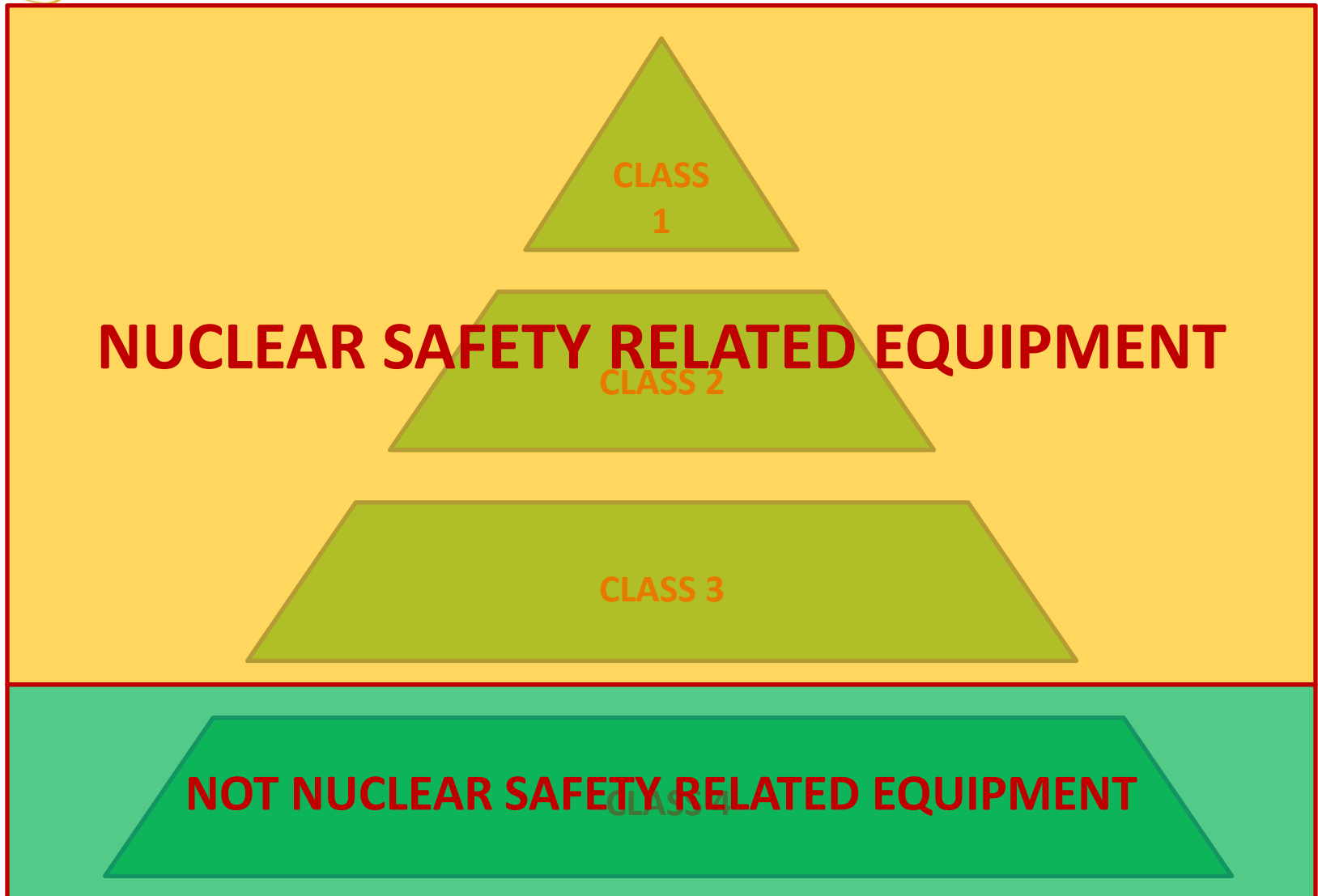
# Classification of the Akkuyu NPP Equipment



Safety classification under the Russian Rules and Norms for Safety of Nuclear Power Plants (ПНАЭ Г-01-011)



# Classification of the Akkuyu NPP Equipment





# Classification of the Akkuyu NPP Equipment



## CLASS 1

Equipment, failure of which serves as an initiating event of beyond design-basis accidents resulting in fuel element damages and exceeding the limits established for design-basis accidents

Fuel elements, reactor vessel, main joint seal, lid of upper unit, steam generators, pressurizer, primary coolant pumps

## CLASS 2

Equipment, failure of which serves as an initiating event resulting in nuclear fuel element damages within design-basis accidents

Supporting ring and thrust ring of the reactor vessel, vessel internals, equipment of the reactor well, accumulators of emergency core cooling system, main circulation pipeline, equipment of refueling system, locks, fittings and elements of the pipelines of the reactor building's systems

## CLASS 3

- Equipment of safety-important systems and not covered by safety classes 1 and 2
- Systems containing radioactive substances emission of which into the environment exceeds standard values
- Equipment implementing controlling function for the radiation protection of personnel and public

Guard of nozzle area, embedded parts and fastening elements of the reactor building's equipment, ventilation equipment, pumps, pressure vessels, heat exchange equipment







# Classification of the Akkuyu NPP Equipment



## CLASS 4

Equipment of the systems of the NPP normal operation not impacting nuclear safety and not covered by safety classes 1, 2 and 3

Turbine Island supporting equipment, ventilation equipment, pumps, pressure vessels, heat exchangers, valves, cables, pipes etc.



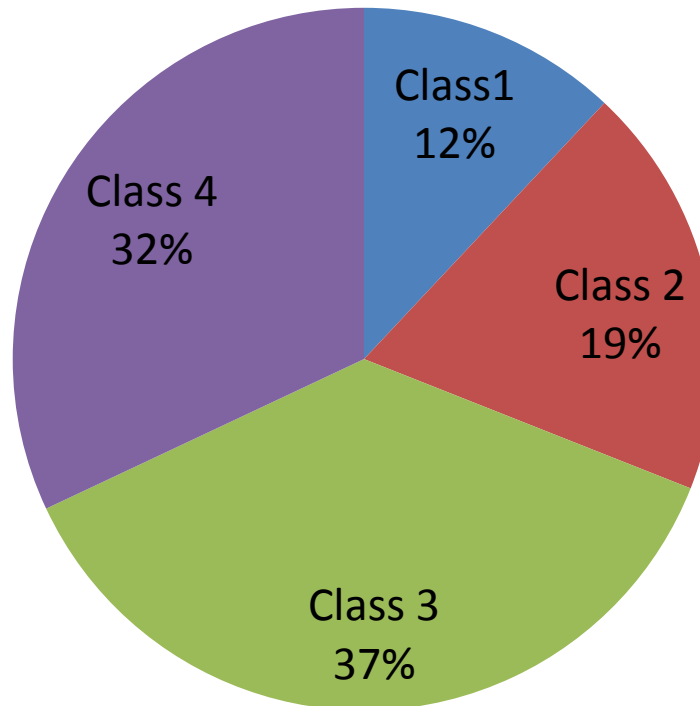


# Preliminary equipment cost Breakdown for Akkuyu NPP



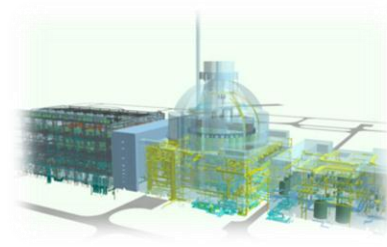
Equipment cost breakdown by class of equipment

**CLASS 4**  
**32 %**

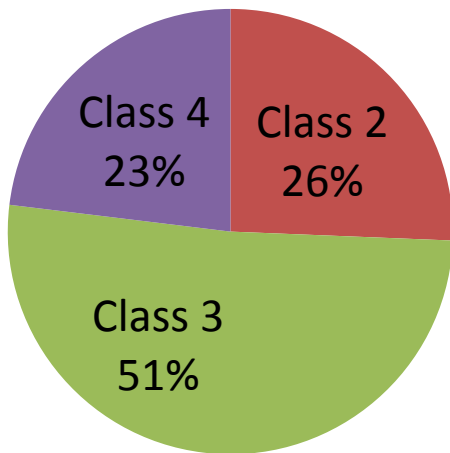




# Preliminary equipment cost Breakdown for Akkuyu NPP



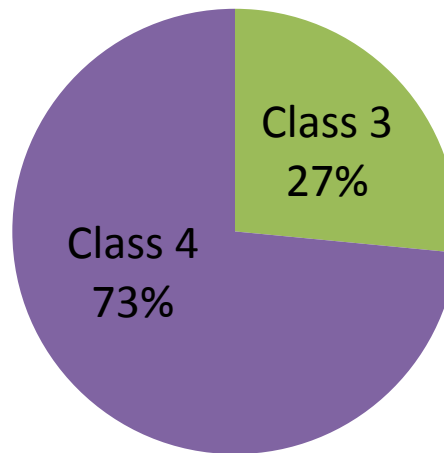
**Electrical equipment  
cost breakdown by class  
of equipment**



**CLASS 4**

**23 %**

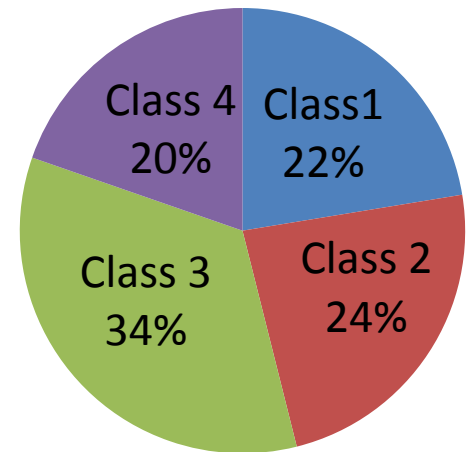
**Construction equipment  
cost breakdown by class of  
equipment**



**CLASS 4**

**73 %**

**Mechanical equipment  
cost breakdown by class of  
equipment**



**CLASS 4**

**20 %**





# Types of necessary equipment

## CLASS 4 (based on 4 Units)



Equipment description, units of measurement	Quantity
Cabling and wiring products, thous. km	15.2
Nonstandard equipment (tanks, vessels, doors, gates, steel access doors), thous. t /thous. pcs.	11.4 / 28.9
Ventilation equipment, including air supply units, fans, electric air heaters, split system AC units, thous. pcs.	19.4
Air ducts, thous. m <sup>2</sup>	773.0
Pipelines and pipeline shaped parts of carbon and stainless steel, thous. t	32.6
Low pressure pipeline and sanitary fittings, thous. pcs	91.2
Hoisting and transport and handling equipment, thous. pcs.	2.29
Pumping equipment, thous. pcs.	2.59
Cable ducts, t	43.2
Control boards (local control boards), pcs.	604
Light fixtures, wiring accessories and accessory electrical fittings	as per the design
Electric motors	to complete ventilation and pumping equipment
Transformers, pcs.	660
Firefighting equipment and fire engines	as per the design
Laboratory equipment and materials	as per the design
Machinery, pcs	98



# Scope of Main Construction Works (based on 4 Units)



Work description, unit of measurement	Quantity
Cast-in-situ concrete and reinforced concrete, thous. m <sup>3</sup>	1308.9
Precast concrete and reinforced concrete, thous. m <sup>3</sup>	526.2
Brickwork, thous. m <sup>3</sup>	10.5
Steel structures, thous. t	63.8
Carbon steel liner, thous. t	3.4
Corrosion-resistant steel liner, thous. t	1.3
Roof, thous. m <sup>2</sup>	157.5
Waterproofing	
membrane, thous. m <sup>2</sup>	393.3
surface covering, thous. m <sup>2</sup>	450.2
Heat insulation, thous. m <sup>3</sup>	37.6
Floors, thous. m <sup>2</sup>	533.0
Finishing work, thous. m <sup>2</sup>	1456.5
Special paint coating, thous. m <sup>2</sup>	1763.0
Arrangement of air ducts of flat steel, thous.m <sup>2</sup>	64.0
Installation of equipment, thous. t	127.0
Electric power supply, radiation monitoring system and communications	
cables, km	7251.0
wires, km	71.0
On-site roads and sites, thous. m <sup>2</sup>	125.0
On-site utilities, km	92.0
Water pipeline and sewage in buildings, km	49.0
Heating and ventilation in buildings, km	41.0





# Main Construction Materials needs (based on 4 Units)



Material description, unit of measurement	Quantity
Ready-mixed concrete, thous. m <sup>3</sup>	1500.0
Precast concrete and reinforced concrete, thous. m <sup>3</sup>	526.2
Precast concrete stones, thous.m <sup>3</sup>	488.0
Enclosing structures, thous. m <sup>3</sup>	17.5
other, thous. m <sup>3</sup>	20.7
Brick, thous. pcs.	4200.0
Reinforcement, thous. t	200.0
Mineral wool products, thous. m <sup>3</sup>	53.9
Rolled materials, thous. m <sup>2</sup>	1077.0
Grout, thous. m <sup>3</sup>	37.4
Cement, normalized to M400, thous. t	482.0
Sand, thous. m <sup>3</sup>	911.0
Aggregate, thous. m <sup>3</sup>	1260.0
Paint materials, thous. t	2.6
Bitumen,asphalt mastic, thous. t	2.1





# Scope of installation works (based on 4 Units)



Equipment Total, including:	TOTAL : 127,0 thousands ton
- Technological equipment	55,2 thousands ton
- Technological pipelines	39,6 thousands ton
- Water supply and canalization	0,4 thousands ton
- Heating and Ventilation	9,6 thousands ton
- Electrical	22,2 thousands ton



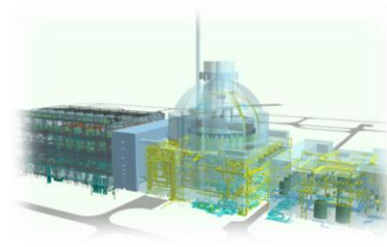


# Requirements for equipment and suppliers

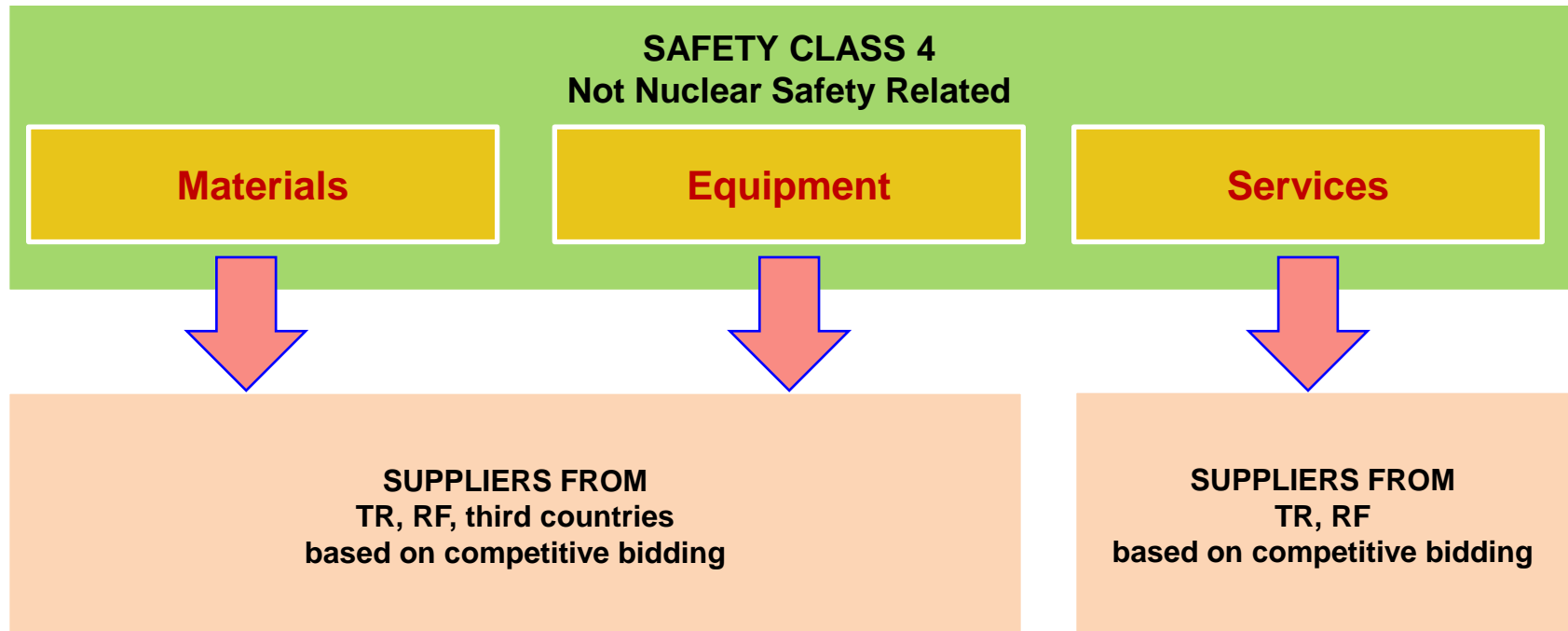




# Materials, Equipment and Services Supply



**Suppliers of equipment, materials and services for the Akkuyu NPP construction will be selected on a competitive basis**





# Technical Requirements to Equipment and Materials



- Technical requirements for equipment and materials are specified in design documents as specifications and initial technical requirements (ITR)
- Specifications of materials and equipment, as well as ITR will be available after elaboration of Akkuyu NPP design documentation.
- Akkuyu NPP design documentation delivery time – mid 2014.







# Suppliers and Manufacturers Requirements



- Necessity of the certified QMS according to the ISO requirements
- Direct supply of Akkuyu NPP equipment and materials from manufacturers to the Customer
- Capability to satisfy to all technical requirements of the Technical Design Documentation
- Compulsory requirement – certification of all the equipment and construction materials for the safety related systems





# Suppliers and Manufacturers Requirements



- Qualification requirements for suppliers will be indicated in the tender documentation
- Potential suppliers are evaluated in accordance with the Akkuyu NPP JSC QMS *Procedure for the prospective service supplier evaluation during the construction of the Akkuyu NPP*

AKKUYU NPP ELECTRICITY GENERATION JOINT-STOCK COMPANY  
(AKKUYU NPP JSC)

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ORGANIZATIONAL STANDARD

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Quality Management System

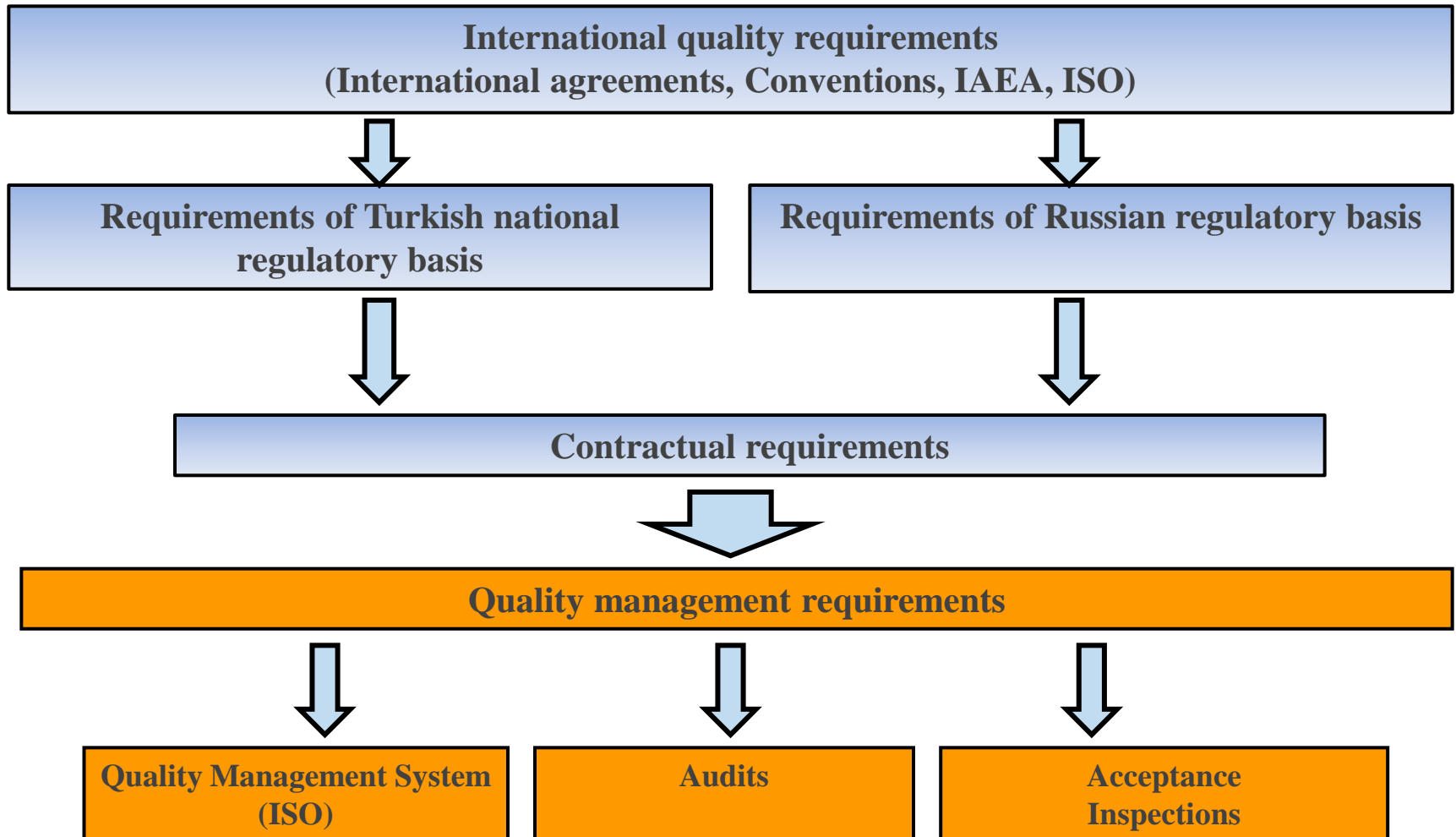
OPERATING INSTRUCTIONS  
PRELIMINARY PROCEDURE FOR PROSPECTIVE  
SERVICE SUPPLIER EVALUATION DURING THE CONSTRUCTION  
OF AKKUYU NPP

General requirements  
WLAKU.4.2-014-0003-2012



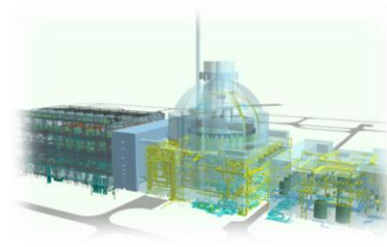


# Quality Management Requirements





# Requirements to procurement procedures



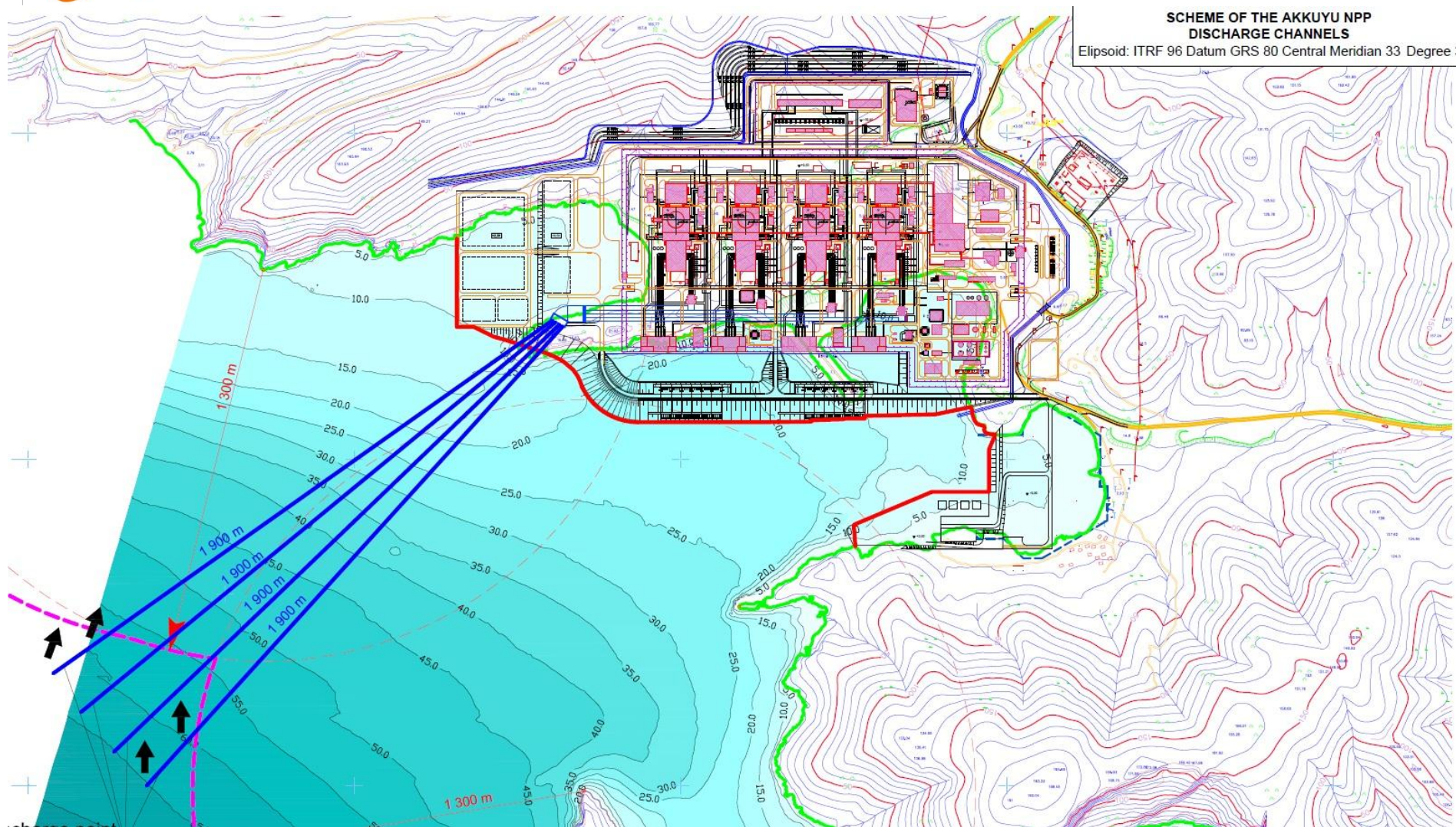
- Requirements to services, materials and equipment suppliers will be set forth in tender documentation to be elaborated by the General Contractor ASE and published on the website of State Atomic Energy Corporation “Rosatom” (<http://zakupki.rosatom.ru>)
- Procurement procedure will be followed according to the Common Industry Procurement Standard (Procurement Regulations) of “Rosatom” requirements.







# General Plan of the Akkuyu NPP







# Following steps





# Plans for the near future



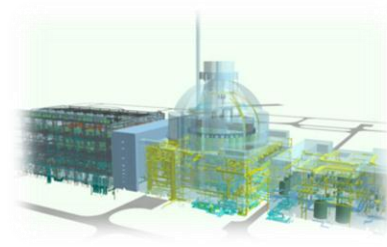
## LICENSING

- “Site Parameters Report” to be completed, submitted to TAEK for approval and approved by TAEK
- EIA Report Approval by MoEU
- Completion of negotiations with TETAS on Power Purchase Agreement (PPA)
- Submittal of application package for the Construction License to TAEK
- Approval of power distribution scheme and NPP grid connection to Turkey energy system
- Obtaining temporary generation license (potentially, subject to EMRA decision)
- Converting of the temporary permits of the Ministry of Forestry and water Resources and Ministry of Finance for land use into permanent
- Work with TAEK’s Working Groups in order to organize Project related licensing and permitting activities basis





# Plans for the near future



## Designing Works

- Engineering surveys for detailed design phase completion
- Completion of the Akkuyu NPP Technical Design review and approval
- Completion and Approval of the zoning plan (after approval of EIAR): residential camp, NPP site land allocation, Changing sea coastal line
- Completion of design for five design work packages for the preliminary construction period
- Completion of specifications for equipment, and long-lead equipment orders/ procurement

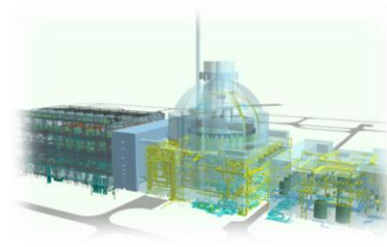
## Construction Preparation

- Renovation of existing site infrastructure
- Completing designing of the five preliminary stage priority construction and assembly facilities





# Plans for the near future



## **Construction Preparation (Cont.)**

- Renovation of existing site infrastructure
- Completing designing of the five preliminary stage priority construction and assembly facilities

## **Manufacturing equipment for Akkuyu NPP**

- Tendering process for fabrication of long-lead equipment to be followed
- Quality control during long-lead equipment start-up production and manufacturing with participation of Designated Authority and TAEK

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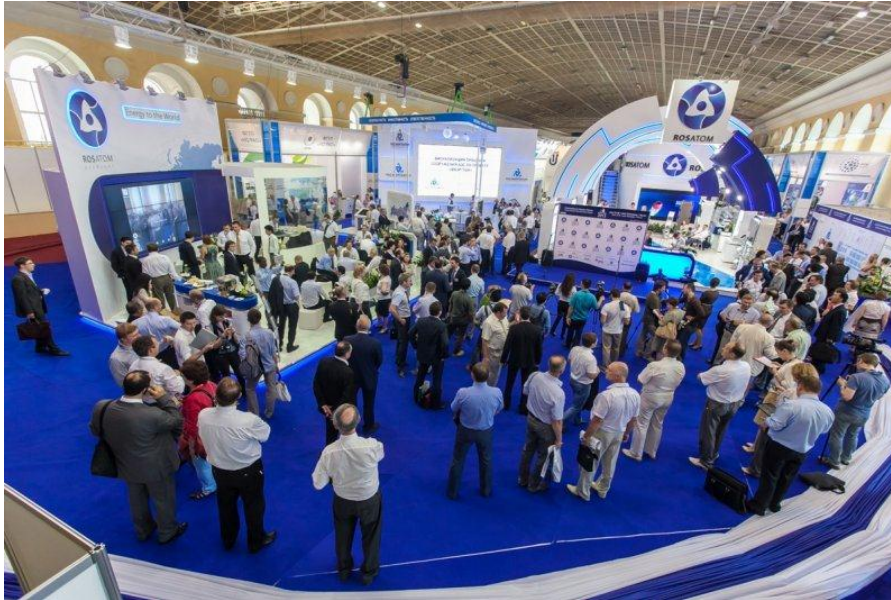
## **Akkuyu NPP Management**

- Owner - Operator functions development
- Finalization of establishing Directorate for NPP construction at Akkuyu site
- Selecting of an independent consultant for the PC - Owner's Engineer





# ATOMEXPO 2014



## ATOMEXPO – 2014

**Tarih : 9-11 Haziran**  
**Yer: Moskova**

The Forum will include an international specialized exhibition and congress to be attended by the representatives of international, governmental and non-profit organizations, Russian and foreign companies; as well as leading nuclear industry experts.







# Thank you for your attention



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